



Seng Heng Engineering Pte Ltd
Engineered For Quality, Built To Last



A COMPANY DRIVEN TO EXCELLENCE

Single Source Solution

Seng Heng Engineering is a single-source solution provider of fasteners, turnkey machining and corrosion resistant coated products with more than 70 years of experience.

Capacity and Capability

We provide a total solutions' package and on-time delivery worldwide.

With our new machining and coating facilities in Singapore, we have the capability to customize any fasteners and turnkey solutions to our customers' requirements.

In addition, our raw materials are stocked in a special automated retrieval system for full traceability records which meet stringent requirements by our clients.

Continuous Growth

Through the years, we have forged long-term partnerships with Original Equipment Manufacturers (OEMs), Engineering Procurement Contractors (EPCs) and major oil companies to support their needs. Seventy years on, we remain steadfast in our commitment to our customers' trust and loyalty, motivated by a genuine passion for continuous improvement in our products, quality standards and services.

We keep up with global trends and employ what the latest technology can offer. This includes a sophisticated ERP system for order processing, coupled with online traceability software for efficient product tracking to guarantee that your orders are in good hands. Likewise, we have in place, a highly flexible manufacturing system that produces a wide range of products, both in small and large scale, on demand.

Long Established Expertise

We have an extensive track record in providing products and services to a wide range of industries that include:

- Refineries and Petrochemical Plants
- LNG Plants
- Onshore & Pipe Transportation
- Power Station Plants
- Gas & Steam Turbine
- Heavy Civil Construction
- Offshore Platform
- FPSO
- Subsea (API 20E)

Guiding Principles

Vision

To be the global leading manufacturer of fasteners, turnkey machining and corrosion resistant coated products for the Oil & Gas industry for OEMs, EPCs and major oil companies.

Mission

To deliver top quality products on time through long term global partnership in achieving total customer satisfaction.

Value System

We are strongly committed to "Deliver Quality Products on Time", a philosophy that has earned us our impressive track record in the last seven decades.

7 Core Values

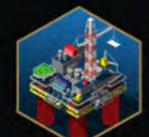
- Agility
- Caring
- Commitment
- Customer Focus
- Integrity
- Respect
- Team Spirit



The SHE Hallmark



Industries Legend:

 Onshore	 Power Station	 Refining & Petrochemical	 Liquefied Natural Gas
 Platform	 FPSO	 Drilling Ship	 Subsea Equipments

Product Categories:

 Petrochemical Bolts & Nuts	 Anchor Bolts	 Special Grade Fasteners
 Pipe Supports	 Structural Bolts	 Subsea Bolting 20E
 Coatings	 Turbine Bolting	 Turnkey Machining

Products Portfolio

Petrochemical Bolts and Nuts

Our core strength is in the manufacturing of bolt assemblies for the petrochemical industry. Materials include various grades of alloy, carbon and stainless steel based on international standards from ASTM, AISI, ISO, BS, and SAE.

Diameter Range: 1/4" - 7", M5 - M150



Anchor Bolts

Our anchor bolts are specially customised to our customer's drawings required mainly for turnkey projects such as LNG, refineries and power plants.

*** As per customer's requirements**



Special Grade Fasteners

Special grade fasteners are specially manufactured from corrosion resistant materials which are well suited for service in extreme environments. These materials are effective against temperature and pressure requirements such as pressure vessels and valve flanges.

Diameter Range: 1/4" - 7", M5 - M150



Pipe Supports

We manufacture a full range of pipe support items such as U-Bolts, Tie Rods, Threaded Rods, Turnbuckles and Clamps according to customer's specified drawings and material grades with corrosion resistant coatings.

Pipe Size Range: 1/2" - 45", M10 - M1200



Structural Bolts

We supply a wide range of heavy duty bolting for joints in structural steel.

Specifications:

- BS 3692 Gr 8.8, 10.9, 12.9
- ASTM A325 High Strength Bolts
- JIS 1186 F10T, BS4395 Part 1,2,3 High Strength Friction Grip Bolts
- Torque Shear Type High Strength Bolts (TC Bolts)
- BS EN ISO 3506 A4-70/80, BS ISO 3506 A2-70/80
- SAE Grade 5, 8, 10
- A490 Type 1
- SS 316, SS 304, SS 316L

Diameter Range: 1/2" - 2", M12 - M52

	SAE J429 Gr 5		ASTM A193 G/B8		SS304
	SAE J429 Gr 8		ASTM A320 Gr L7		SS316
	ASTMA307 Gr A		A193 G/B8M		SS316L
	ASTMA307 Gr B		BS 3692 GR 4.8		BS EN ISO 3506 A2 - 50
	ASTM A325 TYPE 1		BS 3692 GR 8.8		BS EN ISO 3506 A2 - 70
	ASTM A490 TYPE 1		BS 3692 GR 10.9		BS EN ISO 3506 A2 - 80
	ASTM A193 Gr B7		BS 3692 GR 12.9		BS EN ISO 3506 A4 - 50
	ASTM A193 Gr B7M		JIS B1188 Class F8T		BS EN ISO 3506 A4 - 70
	ASTM A193 Gr B16		JIS B1185 Class F10T		BS EN ISO 3506 A4 - 80



Turbine Bolting

We produce special grade bolting for steam and gas turbine engines. Grades include 718, 660 class A/B/C/D, SS321, SS410, B4B, B8M class 2, B7, B16 and others are for use in extreme environments. Raw materials which meet the turbines' requirement are stocked in our special automated retrieval system for full traceability records. Where required, bolts and nuts and machining items may be enhanced by special coatings like silver or electroless nickel plating.

Diameter Range: 1/4" - 2", M6 - M52



Turnkey Machining

We provide turnkey machining to OEMs through stocking their specified grades of steel followed by machining and specific coating in accordance to their drawing's requirement.

*** As per customer's requirements**



Subsea Bolting 20E

Our subsea fastener is certified to API Spec 20E. We stock special raw material with additional testing done to cater to the subsea bolting requirement. Our full traceability record system and stringent testing ensure that the correct bolts that meet API Spec 20E requirements are supplied - i.e. fasteners for coating such as SermaGard, Xylan, Moly, which are commonly used in subsea operations are also carried out in-house to provide one stop service for subsea OEMs' requirements.

Diameter Range: 1/4" - 4", M6 - M120

Coatings

We have an extensive range of plating and coatings that provide outstanding temperature, chemical, abrasion and corrosion resistance designed to withstand harsh conditions. These coating services are combined with our production capabilities to customize a multilayered-coating system ideally suited to any specific environment.

Plating

- Zinc (White / Yellow / Black)
- Zinc Nickel
- Cadmium (White / Yellow / Black)
- Electroless Nickel



Galvanising

- Hot-Dipped Galvanise
- Mechanical Galvanise



Fluorocarbon Coating

SermaGard® Coating Systems:

- 1105
- 1280
- 1628
- 1175

Xylan® Coating Systems:

- Xylar 2
- 1014
- 1070
- 1052
- 1424

Molykote® Coating Systems:

- 7409

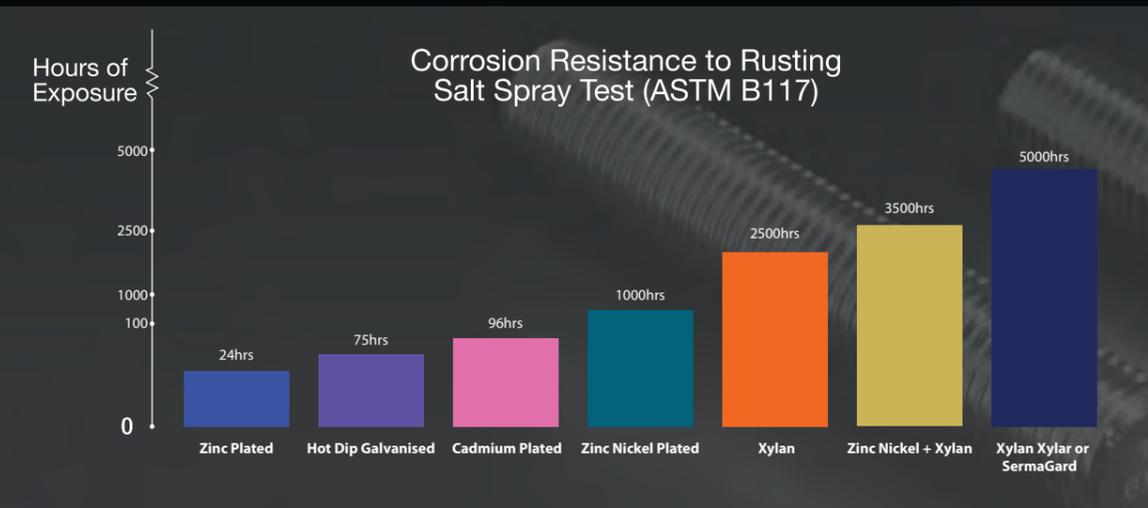
Customised Coating Systems

- Zinc + Fluorocarbon / PTFE
- Cadmium + Fluorocarbon / PTFE
- Zinc Nickel + Fluorocarbon / PTFE
- Hot-Dipped Galvanise + Fluorocarbon / PTFE
- Zinc Plating + Xylan 1424 Blue
- SermaGard 1105 + SermaGard 1280
- Zinc Nickel + Xylan 1014 Black
- Xylar 2 + Xylan 1070 Blue
- Zinc Chromate + SermaGard 1280
- Zinc Electroless + Xylan 1424 + Xylan 1514

SHE specializes in producing a better protective coating for steel that enhances its service life in harsh environments. It is particularly useful to industrial plants operating in hot, humid tropical and marine atmospheres where high corrosion rates occur.

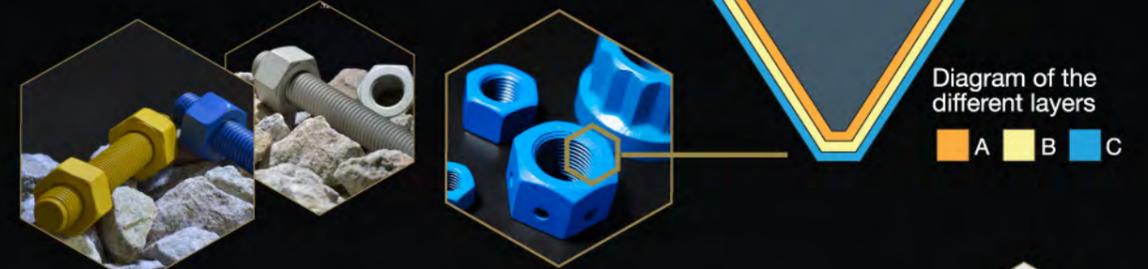
It has the following quality characteristics:

- Inert to a wide range of chemicals and solvents commonly used in industries
- Superior coating adhesion throughout its service life
- Low coefficient of friction
- Able to withstand severe temperature extremes, from -45°C to 232°C, without significantly affecting its properties
- Non-wetting property which facilitate cleaning-up and ease of maintenance
- Good resistance to chipping
- Excellent weather resistance



The coating process involves:

- first thoroughly cleaning and chemically treating the steel substrate to ensure good bonding;
- it is then coated with primer before
- finally applying a coat of fluorocarbon polymer.



Outstanding Features

1. Rust and Corrosion Prevention

- Outstanding corrosion protection owing to unique coating system.
- Superior durability in corrosive environments and marine atmosphere
- Excellent performance in outdoor hot and humid tropical environment

2. Heat Resistance

- Applicable over a wide temperature range from -45°C to 232°C

3. Weather Resistance

- Good resistance towards action of sunlight, rain and seawater spray



Chemical Resistance	
Solvents (aliphatic and aromatic)	Excellent
Petroleum (gasoline, naphtha etc)	Excellent
Oils (animal and vegetable)	Excellent
Acids (HCl, H ₂ SO ₄ , HNO ₃ , organic acids)	Good
Soaps, Detergents, Diluted Alkalis	Good
Other Chemicals	Generally Unaffected
Seawater	Unaffected



Quality Assurance

Total customer satisfaction is our goal in all that we undertake.

We place great emphasis on product quality and we are dedicated in our stringent processes that ensure our products are engineered for lasting performance.

Our operations are certified ISO 9001, OHSAS 18001, API Spec Q1 9th Edition and each and every one of our product is certified by our strict QC regime. We aim to achieve the API Spec 20E accreditation shortly to further raise our standards as a leading global manufacturer.



Occupational Health & Safety Policy

Our Statement of General Policy is:

- To provide and maintain a safe and healthy working environment for all employees;
- To prevent accidents and eliminate totally work-related injuries and ill health;
- To comply and exceed relevant legal occupational health and safety practices.

Available Material & Specifications

ALLOY STEELS

ASTM A193	B7, B7M, B16, B5
ASTM A194	2H, 2HM, 3, 4, 7, 7M, 16
ASTM A320	L7, L7M, L43
BS 3692	Grade 10.9, 12.9
EN10269	Grade 20CrMoVTiB4-10

CARBON STEELS

ASTM A325	Type 1
ASTM A490	Type 1
ASTM A307	Grade A, B, C
BS 3692	Grade 4.8, 8.8
SAE J429	Grade 5, 8, 10
ASTM F1554	GRADE 36

STAINLESS STEELS

ASTM A193	B6, B8, Class 1 & 2, B8M Class 1 & 2, B8T Class 1 & 2 B8MA, B8A
ASTM A194	6, 8, 8A, 8M, 8MA, 8C, 8CA, 8T
ASTM A320	B8 Class 1 & 2, B8M Class 1 & 2, B8T Class 1 & 2, B8MA, B8A
ASTM A453	660 Class A / B / C / D
ASTM A437	B4B
ISO 3506	A2-50, A2-70, A2-80, A4-50, A4-70, A4-80, A4L-80
AISI	SS 304(L), SS 316(L), SS316 Ti, SS410
Nitronic	50/60° B8R, B8S
Others°	17-4 PH, FV 520B, Sanicro 28, Carpenter 20CB-3

DUPLEX STAINLESS STEELS

UNS	S31803, S32750, S32760 (SA, FG, FLT)
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NICKEL ALLOYS

Hastelloy°	B2, C4, C22, C276, G, G-3, X
Incoloy°	800, 800HT, 825, DS, Ra330
Inconel°	600, 601, 625, 718
Monel°	400, K500

COPPER ALLOYS

Aluminium Bronze	B150, CA104, DGS 1043/1044, NES833/834/835
Phosphor Bronze	PB102
Cupro Nickels	70/30, 90/10

OTHER MATERIAL GRADES

Titanium	GR 2/5/7
Durehete®	900, 950, 1055

PLATING

Zinc	ASTM B633
Cadmium	ASTM B766
Zinc Nickel	ASTM B841
Electroless Nickel	ASTM B733
Phosphate	ASTM F1137

GALVANISING

Hot Dip Galvanise	ASTM A153/ BS EN ISO 1461:1999
Mechanical Galvanise	ASTM A695

COATINGS

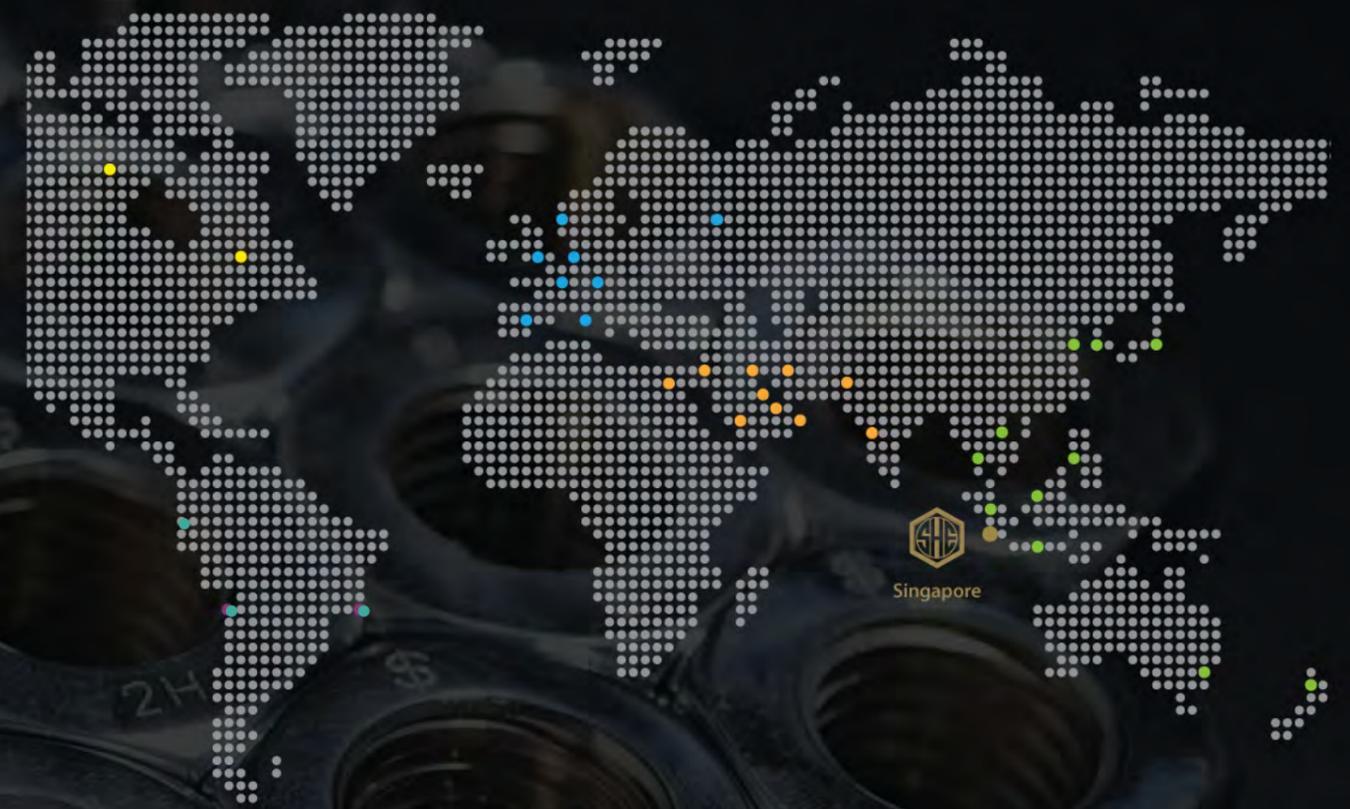
Xylan°	Primer P-92, Xylar 2, 1010, 1070, 1014, 1052, 1424
SermaGard°	1105, 1175, 1280, 1628
MolyKote°	7409
Fluorocarbon Polymer	PTFE, Teflon°, Xylan°, SermaGard°
Everslik°	1301
Polyolefin Coating	
Magni° Coating	
Thread Locking - Loctite°	



Our Clients

Our Global Reach

- Aker Solutions
- ADCO
- ADNOC Distribution
- Bechtel Corporation
- Borouge
- Cameron International
- CB&I
- Chevron Corporation
- CUEL Ltd
- ConocoPhillips
- Daelim Industrial
- Daewoo E&C
- Doosan Engineering & Construction
- ExxonMobil
- Eni S.p.A
- FMC Technologies
- Foster Wheeler
- General Electric
- Gazprom
- GASCO
- INPEX Corporation
- INTER RAO UES
- JGC Corporation
- KBR Inc.
- Keppel Shipyard Limited
- KNPC
- McDermott International
- MODEC Inc
- MA'ADEN
- Petrobras
- PETRONAS
- PTSC
- Punj Lloyd Limited
- PTT Public Company Limited
- Qatar Petroleum
- Reliance Industries Limited
- Saipem S.p.A
- Sakhalin Energy
- Saudi Aramco
- Saudi Kayan Petrochemical Company
- Singapore Technologies Marine
- SMOE
- SNC-Lavalin
- SABIC
- Sonatrach
- SK E&C
- Técnicas Reunidas
- Technip S.A.
- The Shell Global
- Total S.A.
- Woodside Petroleum
- ZADCO



Middle East

- Egypt
- Jordan
- Kuwait
- Oman
- Pakistan
- Qatar
- Saudi Arabia
- UAE

Asia Pacific

- Australia
- Brunei
- China
- India
- Indonesia
- Japan
- Korea
- Singapore
- Malaysia
- New Zealand
- Philippines
- Thailand
- Vietnam

Europe

- Belgium
- France
- Italy
- Netherlands
- Russia
- Spain
- Switzerland
- United Kingdom

North America

- United States
- Canada

South America

- Brazil
- Chile
- Ecuador



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